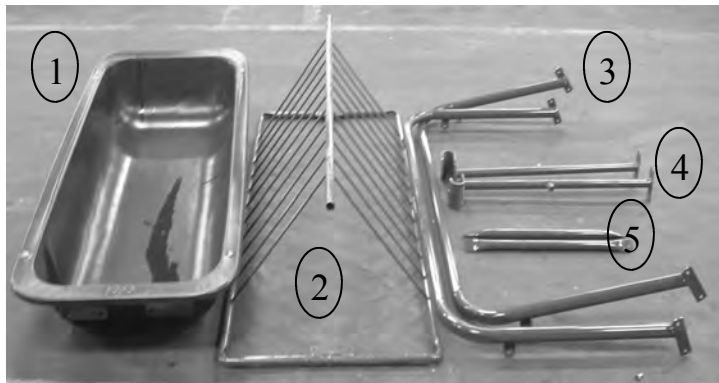


HORSE FEEDER WITH HAY RACK INSTRUCTIONS

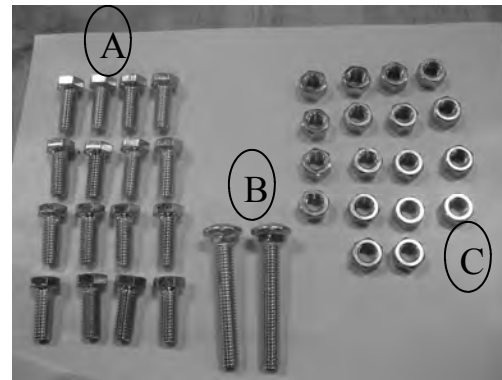


HORSE FEEDER WITH HAY RACK INSTRUCTIONS

Packing List



1. 1-Horse Feeder Bow with Liner (HFB)
2. 1- Hay Rack (HR)
3. 2- Horse Feeder Leg (PHFLEG)
4. 2- Hay Rack Brace Horse (HRBH)
5. 2-Leg Brace (SM213118025)



Included with Product:

- A. 16- 3/8" X 3/4" Bolts (FB060.75ZPG2)
- B. 2- 3/8" X 2 1/2" Carriage Bolts (FB062.50ZPG2)
- C. 18- 3/8" Lock Nuts (FN06ASLN)



Tools needed:
2-9/16" Wrenches
NOT INCLUDED

HORSE FEEDER WITH HAY RACK INSTRUCTIONS



Fig. 1

Step 1: Turn the Horse Feeder Bow with Liner (HFB) upside down. (See Fig. 1)

Step 2: Attach the Feeder Leg (PHFLEG) to the inside of the feeder tab on the Horse Feeder Bow with Liner (HFB) while aligning the holes. (See Fig.2)

Insert 2– 3/8” X 3/4” bolts (FB060.75ZPG2) into the aligned holes on each end and attach the 3/8” lock nuts (FN06ASLN). Do not tighten. (See Fig. 2a)



Fig. 2

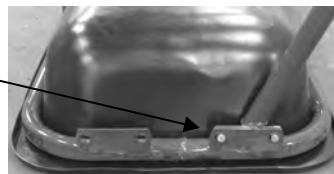


Fig. 2a

HORSE FEEDER WITH HAY RACK INSTRUCTIONS



Fig. 3

Step 3: Repeat Step 2 on the other side of the feeder. (See Fig. 3)

Step 4: Place the Leg Brace (SM213118025) on the inside of the two Feeder Legs (PHFLEG) (See Fig. 4)

Insert 2- 3/8" X 3/4" bolts (FB060.75ZPG2) on each end and attach 2- 3/4" nuts. (FN06ASLN) (See Fig. 5) Repeat on the other end.



Fig. 4



Fig. 5a

Step 5: Tighten all 12 bolts. Flip the feeder over so that it is standing upright on the legs.

HORSE FEEDER WITH HAY RACK INSTRUCTIONS



Fig. 6

Step 6: On the end of the frame, use a wrench to pry back the plastic Feeder Liner by slipping the wrench between the liner and the frame as shown in (Fig. 6).

Step 7: Holding one Horse Rack Brace (HRBH) with the bent metal saddle facing the floor, place the saddle over the pipe frame and under the liner (Fig. 6).



Fig. 7

Step 8: Release the liner by removing the wrench. (See fig.7)

HORSE FEEDER WITH HAY RACK INSTRUCTIONS



Fig. 8

Step 9: Before raising the Horse Rack Brace (HRBH) vertical, insert a carriage bolt (3/8" x 2 1/2") (FB062.50ZPG2) through the saddle from the side facing outward. (See fig. 8)



Fig. 9

Step 10: Raise the Horse Rack Brace (HRBH) in a vertical position. Attach a 3/8" lock nut (FN06ASLN) onto bolt. Tighten in the vertical position. (See fig.9 & 10)



Fig. 10

HORSE FEEDER WITH HAY RACK INSTRUCTIONS



Fig. 11

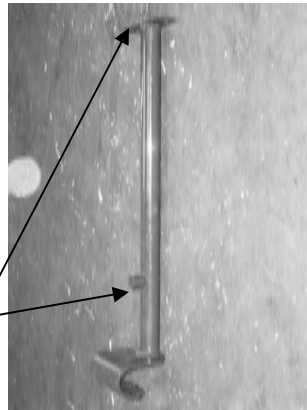


Fig. 11a

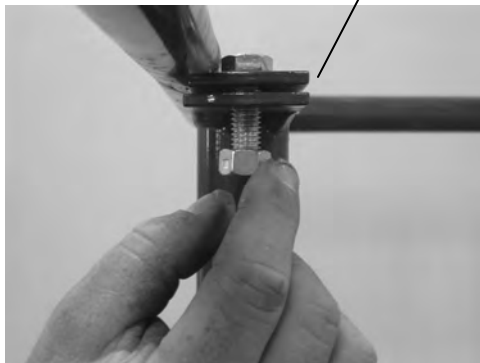


Fig. 12

Step 11: Place the Hay Rack (HR) on top of Horse Feeder Bow with Liner (HFBWL). Align holes on the Hay Rack (HR) with the holes on the top of the assembled Horse Rack Brace (HRB) that you tightened in Step 5. While inserting the rod that is on the bottom of the brace into the pipe that is on the bottom of the hay rack (see Fig. 11), insert 2– 3/8" X 3/4" bolts (FB060.75ZPG2) into the aligned holes and attach the 3/8" lock nuts (FN06ASLN). (see Fig.12)

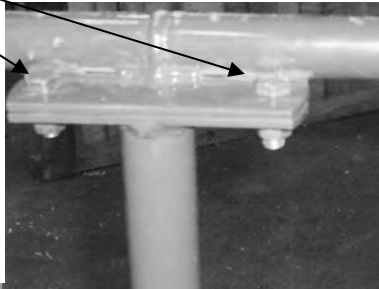
Step 12: On the opposite end, while raising the Hay Rack (HR) rotate the Horse Rack Brace (HRB) to align with holes as done in Step 11. Be sure and tighten the lock nut (FN06ASLN) on the saddle at the bottom of the brace. (See Fig. 10)

HORSE FEEDER WITH HAY RACK INSTRUCTIONS



Fig. 13

Step 13: Using the two wrenches, tighten the two bolts. (See Fig.13)



Step 14: Tighten all 6 bolts inserted in Steps 9-13.



Fig. 14

Steps 10: Your Priefert Horse Feeder with Hay Rack is now ready for use. (See Fig. 14)

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